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**BHB PARTS BOOK 2022**

**BHB SERIES**



# **XMOR<sup>®</sup> BHB 3D PRINTED MODEL**

- Scaled to 5 % of original bucket size.
- Modelled from the same .stp files used for the real buckets.
- Approximate Dimensions:
  - 200 mm / 7 ½" long
  - 150 mm / 6" wide
  - 200 mm / 7 ½" high
- High Quality PLA Filament.
- Finished with a clear coat to resist wear from handling.

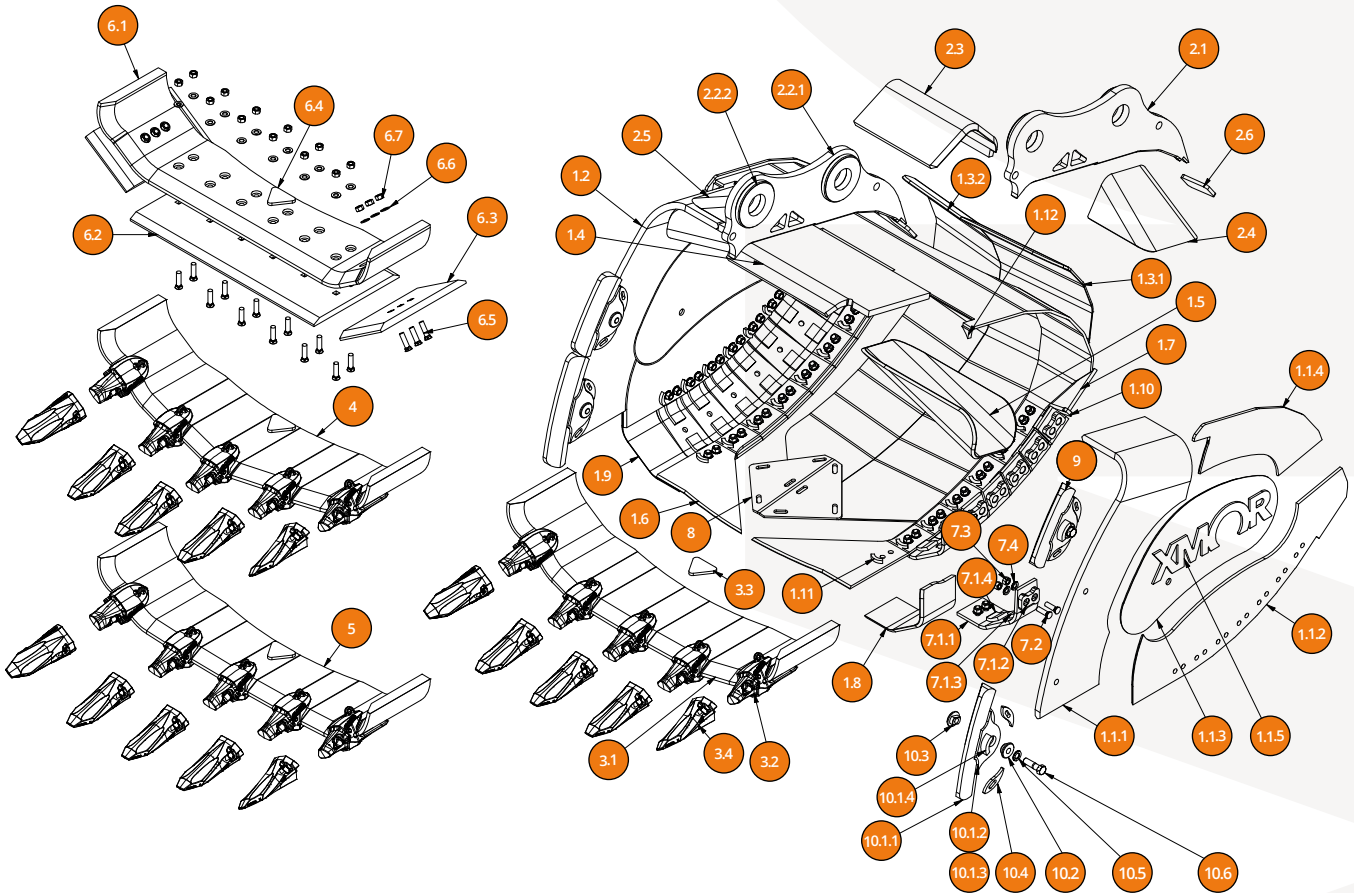
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**XMOR<sup>®</sup>**

**BHB SERIES**

# XMOR® BHB PARTS



Item	Description
1.1.1	SIDE FRONT RHS
1.1.2	SIDE LOWER RHS
1.1.3	SIDE CENTRE RHS
1.1.4	SIDE UPPER
1.1.5	XMOR LOGO
1.2	SIDE ASSEMBLY LHS
1.3.1	KEEL RHS
1.3.2	KEEL LHS
1.4	HEAD CENTRE FLAT
1.5	HEAD INNER GUSSET
1.6	FLOOR
1.7	SIDE LOWER EXTENSION
1.8	WELDED HEEL SEGMENT RHS
1.9	WELDED HEEL SEGMENT LHS
1.10	FLOOR BLOCK
1.11	BOLT PROTECTOR
1.12	INFILL PLUG
2.1	CONNECTION ASSEMBLY RHS
2.2.1	CONNECTION
2.2.2	BOSS

Item	Description
2.3	HEAD OUTER CENTRE
2.4	HEAD OUTER GUSSET RHS
2.5	HEAD OUTER GUSSET LHS
2.6	BACKBAR
3.1	CUTTING EDGE SPADE DELTA
3.2	ADAPTER
3.3	KEEL PROTECTION
3.4	TOOTH
4	CUTTING EDGE ASSEMBLY V
5	CUTTING EDGE ASSEMBLY STRAIGHT
6.1	CUTTING EDGE STRAIGHT BOLT ON
6.2	BOLT ON EDGE CENTER
6.3	BOLT ON EDGE OUTER
6.4	KEEL PROTECTION
6.5	PLOW BOLT
6.6	WASHER
6.7	HEX NUT
7.1.1	HEEL SEGMENT
7.1.2	HEEL SEGMENT BLOCK

Item	Description
7.1.3	KICK BLOCK TOP
7.1.4	KICK BLOCK BOTTOM
7.2	PLOW BOLT
7.3	HEX NUT
7.4	NORD-LOCK WASHER
8	SADDLE
9	WING SHROUD UPPER ASSEMBLY
10.1.1	WING SHROUD PROFILE LOWER
10.1.2	WING SHROUD BRACKET OUTER
10.1.3	WING SHROUD BRACKET INNER
10.1.4	WING SHROUD BOLT PROTECTOR
10.2	WING SHROUD INSERT
10.3	WING SHROUD THREADED INSERT
10.4	WING SHROUD KICK BLOCK
10.5	NORD-LOCK WASHER
10.6	HEX BOLT

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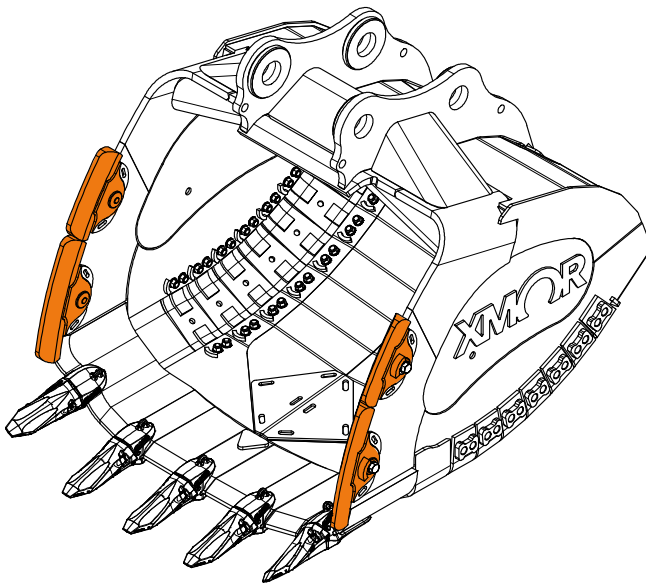
## BHB SERIES

# XMOR® BHB WING SHROUDS

### DESCRIPTION

- XMOR® Wing Shrouds are made from HARDOX® HITUF
- Original designed to follow the curvature of the side plate of the advanced BHB buckets.
- Can be ordered preassembled to suit a specific width.
- Can be ordered disassembled to allow the operation to weld to suit various widths, the pre-cut notches assists the assembly by ensuring the correct distance for full penetration welds.

**Now also available to suit a standard straight bucket side plate, ask us about our XMOR® Retrofit Parts.**



Description	Fits Bucket	XMOR® Part Number
WING SHROUD LOWER	BHB50, BHB60	STP-600-123353
WING SHROUD UPPER	BHB50, BHB60	STP-600-123344
WING SHROUD LOWER	BHB70, BHB80, BHB90	STP-600-123422
WING SHROUD UPPER	BHB70, BHB80, BHB90	STP-600-123413
WING SHROUD LOWER	BHB100, BHB120	STP-600-123478
WING SHROUD UPPER	BHB100, BHB120	STP-600-123469

- Valid from serial numbers marked with a B year (e.g. X888B888) and above.
- Refer to XMOR® welding instructions prior to fitment.
- To find your nearest XMOR® authorized Partner contact: [partner.support@xmor.info](mailto:partner.support@xmor.info) or go to website: [www.xmor.us](http://www.xmor.us).
- Imperial range

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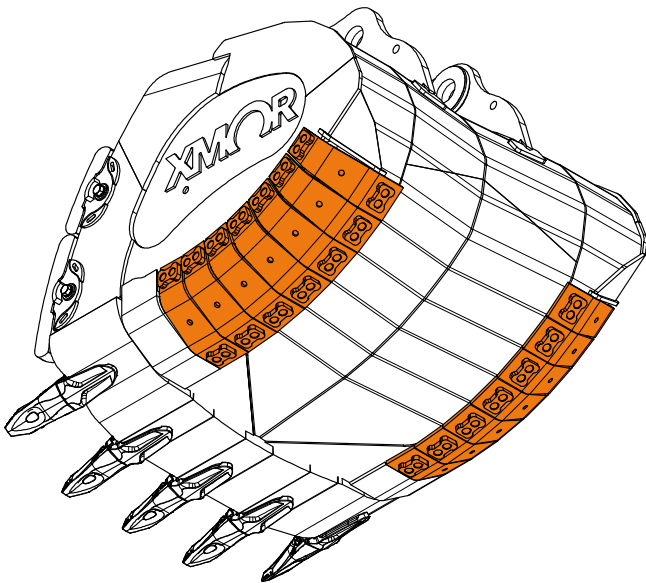
## BHB SERIES

# XMOR® BHB HEEL SEGMENTS

### DESCRIPTION

- XMOR® Heel Segments are made from HARDOX® 500TUF.
- Designed for the BHB buckets.
- Mechanical fitted for fast replacement.
- Can be ordered as a ready to fit assembly, bucket specific part.

Description	Fits Bucket	XMOR® Part Number
HEEL SEGMENT	BHB50, BHB60	STP-550-123337
HEEL SEGMENT	BHB70, BHB80	STP-550-123406
HEEL SEGMENT	BHB90, BHB100, BHB120	STP-550-123462



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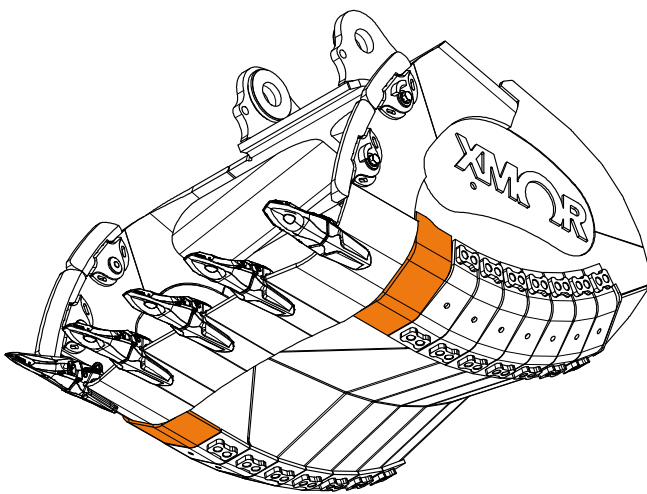
# XMOR®

## BHB SERIES

# XMOR® BHB WELDED HEEL

### DESCRIPTION

- XMOR® Welded Heels are made from HARDOX® 500TUF.
- Designed for the BHB buckets.
- Welded in part for structural integrity.
- Can be ordered as a ready to fit assembly.
- A bucket specific part.



Description	Orientation	XMOR® Part Number
BHB50	RIGHT	STP-550-123301
BHB50	LEFT	STP-550-123302
BHB60	RIGHT	STP-550-123357
BHB60	LEFT	STP-550-123358
BHB70	RIGHT	STP-550-123387
BHB70	LEFT	STP-550-123388
BHB80	RIGHT	STP-550-123426
BHB80	LEFT	STP-550-123427
BHB90; BHB100 & BHB120	RIGHT	STP-550-123484
BHB90; BHB100 & BHB120	LEFT	STP-550-123485
BHB150 & BHB200	RIGHT	STP-550-123559
BHB150 & BHB200	LEFT	STP-550-123560

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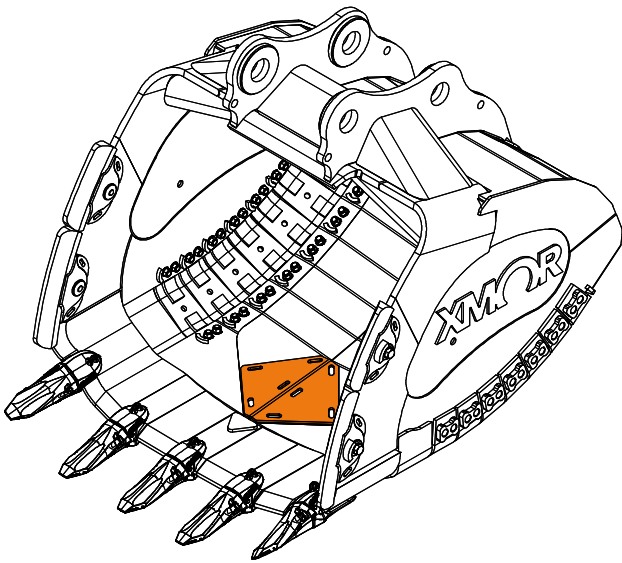
# XMOR®

## BHB SERIES

# XMOR® BHB KEEL SADDLE

### DESCRIPTION

- XMOR® Keel Saddles are made from HARDOX® 500TUF.
- Designed for the BHB buckets.
- Welded part for added protection to a high wear point of the bucket.
- Can be ordered as a ready to fit assembly, bucket specific part.



Description	Fits Bucket Width	XMOR® Part Number
SADDLE BHB50	61"	STP-450-123314
	65"	STP-450-123315
	69"	STP-450-123316
	73"	STP-450-123317
	77"	STP-450-123318
SADDLE BHB60	63"	STP-450-123363
	67"	STP-450-123364
	71"	STP-450-123365
	75"	STP-450-123366
	79"	STP-450-123367
SADDLE BHB70	69"	STP-450-123372
	73"	STP-450-123373
	77"	STP-450-123374
	81"	STP-450-123375
	85"	STP-450-123376
SADDLE BHB80	73"	STP-450-123434
	77"	STP-450-123435
	81"	STP-450-123436
	85"	STP-450-123437
	89"	STP-450-123438
SADDLE BHB90	77"	STP-450-123450
	81"	STP-450-123451
	85"	STP-450-123452
	89"	STP-450-123453
	93"	STP-450-123454
SADDLE BHB100	81"	STP-450-123503
	85"	STP-450-123504
	89"	STP-450-123505
	93"	STP-450-123506
	97"	STP-450-123507
SADDLE BHB120	85"	STP-450-123519
	89"	STP-450-123520
	93"	STP-450-123521
	97"	STP-450-123522
	101"	STP-450-123523

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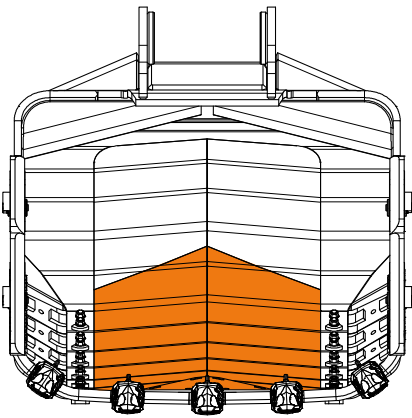
# XMOR®

## BHB SERIES

# XMOR® BHB KEEL

### DESCRIPTION

- XMOR® Half Keels are made from HARDOX® 500TUF
- Designed for the BHB buckets.
- Welded part available in Half Keel for rebuilding.
- Can be ordered as a ready to fit assembly or as Right and Left separate.
- This is a bucket specific part.



Description	Fits Bucket Width	XMOR® Part Number	Description	Fits Bucket Width	XMOR® Part Number
HALF KEEL-RIGHT BHB50	61"	STP-650-123606	HALF KEEL-LEFT BHB90	77"	STP-650-123723
	65"	STP-650-123607		81"	STP-650-123724
	69"	STP-650-123608		85"	STP-650-123725
	73"	STP-650-123609		89"	STP-650-123726
	77"	STP-650-123610		93"	STP-650-123727
HALF KEEL-LEFT BHB50	61"	STP-650-123611	HALF KEEL-RIGHT BHB10	81"	STP-650-123746
	65"	STP-650-123612		85"	STP-650-123747
	69"	STP-650-123613		89"	STP-650-123748
	73"	STP-650-123614		93"	STP-650-123749
	77"	STP-650-123615		97"	STP-650-123750
HALF KEEL-RIGHT BHB60	63"	STP-650-123634	HALF KEEL-LEFT BHB100	81"	STP-650-123751
	67"	STP-650-123635		85"	STP-650-123752
	71"	STP-650-123636		89"	STP-650-123753
	75"	STP-650-123637		93"	STP-650-123754
	79"	STP-650-123638		97"	STP-650-123755
HALF KEEL-LEFT BHB60	63"	STP-650-123639	HALF KEEL-RIGHT BHB120	85"	STP-650-123774
	67"	STP-650-123640		89"	STP-650-123775
	71"	STP-650-123641		93"	STP-650-123776
	75"	STP-650-123642		97"	STP-650-123777
	79"	STP-650-123643		101"	STP-650-123778
HALF KEEL-RIGHT BHB70	69"	STP-650-123662	HALF KEEL-LEFT BHB120	85"	STP-650-123779
	73"	STP-650-123663		89"	STP-650-123780
	77"	STP-650-123664		93"	STP-650-123781
	81"	STP-650-123665		97"	STP-650-123782
	85"	STP-650-123666		101"	STP-650-123783
HALF KEEL-LEFT BHB70	69"	STP-650-123667	HALF KEEL-RIGHT BHB150	97"	STP-650-123798
	73"	STP-650-123668		101"	STP-650-123799
	77"	STP-650-123669		105"	STP-650-123800
	81"	STP-650-123670			
	85"	STP-650-123671			
HALF KEEL-RIGHT BHB80	73"	STP-650-123690	HALF KEEL-LEFT BHB150	97"	STP-650-123801
	77"	STP-650-123691		101"	STP-650-123802
	81"	STP-650-123692		105"	STP-650-12380
	85"	STP-650-123693			
	89"	STP-650-123694			
HALF KEEL-LEFT BHB80	73"	STP-650-123695	HALF KEEL-RIGHT BHB200		STP-650-123812
	77"	STP-650-123696			
	81"	STP-650-123697			
	85"	STP-650-123698			
	89"	STP-650-123699			
HALF KEEL-RIGHT BHB90	77"	STP-650-123718	HALF KEEL-LEFT BHB200		STP-650-123813
	81"	STP-650-123719			
	85"	STP-650-123720			
	89"	STP-650-123721			
	93"	STP-650-123722			

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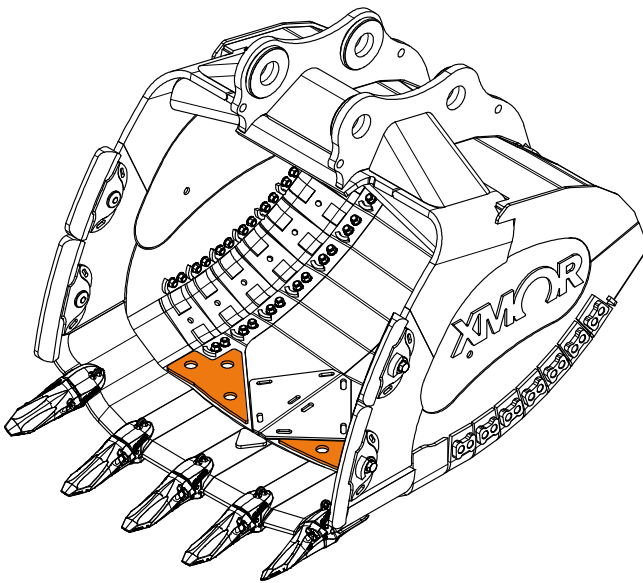


## BHB SERIES

# XMOR® BHB FLOOR

### DESCRIPTION

- XMOR® Front Floor Overlays are made from HARDOX® 500TUF.
- Designed for the BHB buckets.
- Welded part, intended to bring the section up to original thickness once the original plate has worn
- Can be ordered as a ready to fit assembly, bucket specific part.



Description	Fits Bucket Width	XMOR® Part Number
FRONT FLOOR OVERLAY BHB50	61"	STP-650-123616
	65"	STP-650-123617
	69"	STP-650-123618
	73"	STP-650-123619
	77"	STP-650-123620
FRONT FLOOR OVERLAY BHB60	63"	STP-650-123644
	67"	STP-650-123645
	71"	STP-650-123646
	75"	STP-650-123647
FRONT FLOOR OVERLAY BHB70	79"	STP-650-123648
	69"	STP-650-123672
	73"	STP-650-123673
	77"	STP-650-123674
FRONT FLOOR OVERLAY BHB80	81"	STP-650-123675
	85"	STP-650-123676
	73"	STP-650-123700
	77"	STP-650-123701
	81"	STP-650-123702
FRONT FLOOR OVERLAY BHB90	85"	STP-650-123703
	89"	STP-650-123704
	77"	STP-650-123728
	81"	STP-650-123729
	85"	STP-650-123730
FRONT FLOOR OVERLAY BHB100	89"	STP-650-123731
	93"	STP-650-123732
	81"	STP-650-123756
	85"	STP-650-123757
	89"	STP-650-123758
FRONT FLOOR OVERLAY BHB120	93"	STP-650-123759
	97"	STP-650-123760
	85"	STP-650-123784
	89"	STP-650-123785
	93"	STP-650-123786
FRONT FLOOR OVERLAY BHB150	97"	STP-650-123787
	101"	STP-650-123788
	105"	STP-650-123804
FRONT FLOOR OVERLAY BHB200	101"	STP-650-123805
	105"	STP-650-123806
FRONT FLOOR OVERLAY BHB200		STP-650-123814

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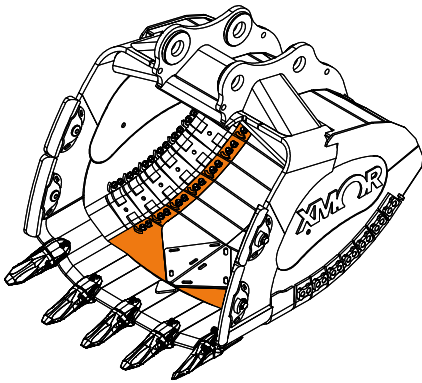
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# XMOR®

# XMOR® BHB FLOOR

## DESCRIPTION

- XMOR® Floor are made from HARDOX® 500TUF.
- Designed for the BHB buckets.
- Welded part, intended to bring the section up to original thickness once the original plate has worn, without affecting the head of the bucket.
- Can be ordered as a ready to fit assembly, bucket specific part.



Description	Fits Bucket Width	XMOR® Part Number	Description	Fits Bucket Width	XMOR® Part Number
FLOOR RIGHT BHB50	61"	STP-650-123596	FLOOR LEFT BHB90	77"	STP-650-123713
	65"	STP-650-123597		81"	STP-650-123714
	69"	STP-650-123598		85"	STP-650-123715
	73"	STP-650-123599		89"	STP-650-123716
	77"	STP-650-123600		93"	STP-650-123717
FLOOR LEFT BHB50	61"	STP-650-123601	FLOOR RIGHT BHB100	81"	STP-650-123736
	65"	STP-650-123602		85"	STP-650-123737
	69"	STP-650-123603		89"	STP-650-123738
	73"	STP-650-123604		93"	STP-650-123739
	77"	STP-650-123605		97"	STP-650-123740
FLOOR RIGHT BHB60	63"	STP-650-123624	FLOOR LEFT BHB100	81"	STP-650-123741
	67"	STP-650-123625		85"	STP-650-123742
	71"	STP-650-123626		89"	STP-650-123743
	75"	STP-650-123627		93"	STP-650-123744
	79"	STP-650-123628		97"	STP-650-123745
FLOOR LEFT BHB60	63"	STP-650-123629	FLOOR RIGHT BHB120	85"	STP-650-123764
	67"	STP-650-123630		89"	STP-650-123765
	71"	STP-650-123631		93"	STP-650-123766
	75"	STP-650-123632		97"	STP-650-123767
	79"	STP-650-123633		101"	STP-650-123768
FLOOR RIGHT BHB70	69"	STP-650-123652	FLOOR LEFT BHB120	85"	STP-650-123769
	73"	STP-650-123653		89"	STP-650-123770
	77"	STP-650-123654		93"	STP-650-123771
	81"	STP-650-123655		97"	STP-650-123772
	85"	STP-650-123656		101"	STP-650-123773
FLOOR LEFT BHB70	69"	STP-650-123657	FLOOR RIGHT BHB150	97"	STP-650-123792
	73"	STP-650-123658		101"	STP-650-123793
	77"	STP-650-123659		105"	STP-650-123794
	81"	STP-650-123660			
	85"	STP-650-123661			
FLOOR RIGHT BHB80	73"	STP-650-123680	FLOOR LEFT BHB150	97"	STP-650-123795
	77"	STP-650-123681		101"	STP-650-123796
	81"	STP-650-123682		105"	STP-650-123797
	85"	STP-650-123683			
	89"	STP-650-123684			
FLOOR LEFT BHB80	73"	STP-650-123685	FLOOR RIGHT BHB200		STP-650-123810
	77"	STP-650-123686			
	81"	STP-650-123687			
	85"	STP-650-123688			
	89"	STP-650-123689			
FLOOR RIGHT BHB90	77"	STP-650-123708	FLOOR LEFT BHB200		STP-650-123811
	81"	STP-650-123709			
	85"	STP-650-123710			
	89"	STP-650-123711			
	93"	STP-650-123712			

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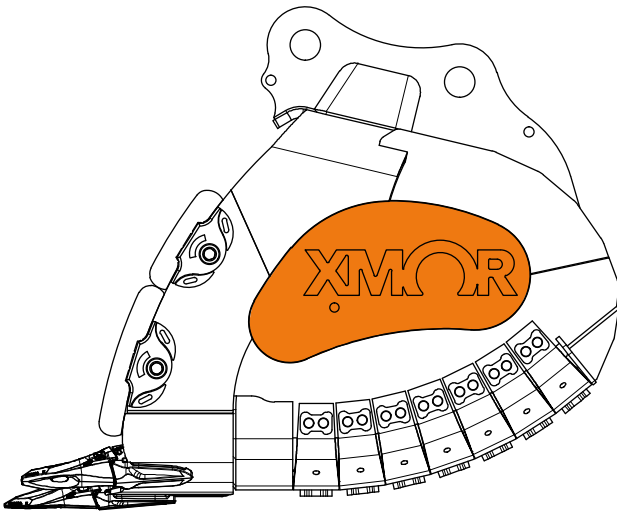


## BHB SERIES

# XMOR® BHB SIDE CENTER / KIDNEY

### DESCRIPTION

- XMOR® Side Center Kidney plates are made from HARDOX® 500TUF
- Designed for the BHB buckets.
- Welded part available as symmetrical (i.e. without weld preparation)
- Can be ordered as a ready to fit assembly, bucket specific part.



Description	Orientation	XMOR® Part Number
BHB50	RIGHT	BHB-I-050-U_003
BHB50	LEFT	BHB-I-050-U_007
BHB60	RIGHT	BHB-I-060-U_003
BHB60	LEFT	BHB-I-060-U_007
BHB70	RIGHT	BHB-I-070-U_003
BHB70	LEFT	BHB-I-070-U_007
BHB80	RIGHT	BHB-I-080-U_003
BHB80	LEFT	BHB-I-080-U_007
BHB90	RIGHT	BHB-I-090-U_003
BHB90	LEFT	BHB-I-090-U_007
BHB100	RIGHT	BHB-I-100-U_003
BHB100	LEFT	BHB-I-100-U_007
BHB120	RIGHT	BHB-I-120-U_003
BHB120	LEFT	BHB-I-120-U_007
BHB150	RIGHT	BHB-I-150-U_003
BHB150	LEFT	BHB-I-150-U_007
BHB200	RIGHT	BHB-I-200-U_003
BHB200	LEFT	BHB-I-200-U_007

- Valid from serial numbers marked with a B year (e.g. X888B888) and above.
- Refer to XMOR® welding instructions prior to fitment.
- To find your nearest XMOR® authorized Partner contact: [partner.support@xmor.info](mailto:partner.support@xmor.info) or go to website: [www.xmor.us](http://www.xmor.us).
- Imperial Range

## LEARN MORE

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[contact@xmor.info](mailto:contact@xmor.info)

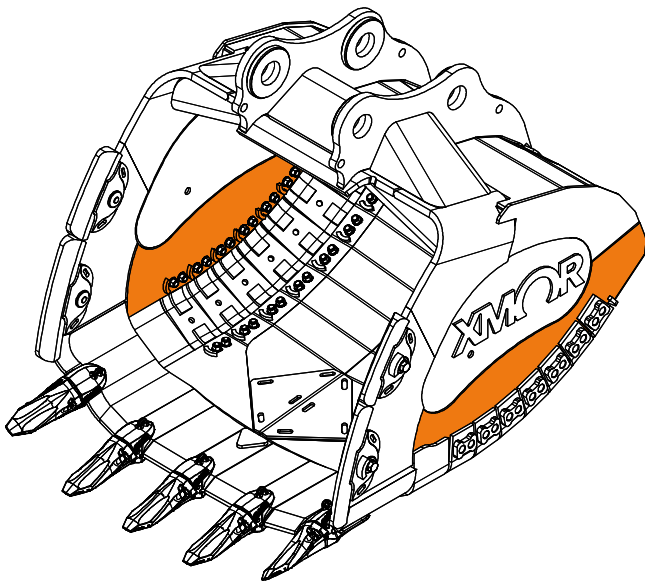
# XMOR®

## BHB SERIES

# XMOR® BHB SIDE LOWER

### DESCRIPTION

- XMOR® Sides Lower are made from HARDOX® 500TUF.
- Designed for the BHB buckets.
- Welded part.
- Can be ordered as a ready to fit assembly, bucket specific part.



Description	Orientation	XMOR® Part Number
BHB50	RIGHT	BHB-I-050-U_002
BHB50	LEFT	BHB-I-050-U_006
BHB60	RIGHT	BHB-I-060-U_002
BHB60	LEFT	BHB-I-060-U_006
BHB70	RIGHT	BHB-I-070-U_002
BHB70	LEFT	BHB-I-070-U_006
BHB80	RIGHT	BHB-I-080-U_002
BHB80	LEFT	BHB-I-080-U_006
BHB90	RIGHT	BHB-I-090-U_002
BHB90	LEFT	BHB-I-090-U_006
BHB100	RIGHT	BHB-I-100-U_002
BHB100	LEFT	BHB-I-100-U_006
BHB120	RIGHT	BHB-I-120-U_002
BHB120	LEFT	BHB-I-120-U_006
BHB150	RIGHT	BHB-I-150-U_002
BHB150	LEFT	BHB-I-150-U_006
BHB200	RIGHT	BHB-I-200-U_002
BHB200	LEFT	BHB-I-200-U_006

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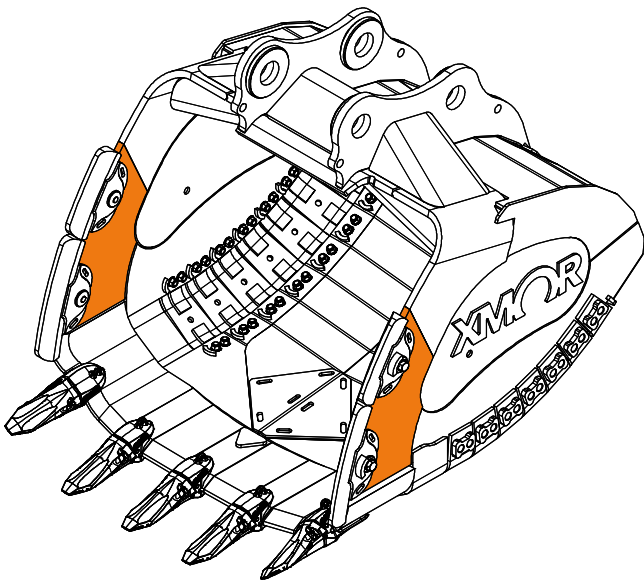
# XMOR®

## BHB SERIES

# XMOR® BHB SIDE FRONT

### DESCRIPTION

- XMOR® Lower Sides Front sections are made from STRENX®.
- Designed for the BHB buckets.
- Welded part available made to suit specific buckets.
- Side Front sections are symmetrical.
- Can be ordered as a ready to fit assembly.



Description	XMOR® Part Number
BHB50	STP-650-123595
BHB60	STP-650-123623
BHB70	STP-650-123651
BHB80	STP-650-123679
BHB90	STP-650-123707
BHB100	STP-650-123735
BHB120	STP-650-123763
BHB150	STP-650-123791
BHB200	STP-650-123809

- Valid from serial numbers marked with a B year (e.g. X888B888) and above.
- Refer to XMOR® welding instructions prior to fitment.
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- Imperial Range

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# XMOR®



With the objective to change the mind-set of the earth-moving industry, XMOR® provide premium products with unique and innovative designs to revolutionize excavation, loading and hauling.

XMOR® delivers the most productive products in the mining and earth moving industry that take full advantage of the latest materials from SSAB. The combination of using the world's best steels, with optimized design and the highest quality production processes, makes it possible to reduce weight and offer larger products with higher payloads than their counterparts; increasing the productivity of your assets and reducing your cost per ton. In short, with XMOR® you can expect more in less time.

XMOR® buckets can be fitted to virtually any OEM equipment, which means you can swap out existing buckets and start saving immediately. Or if buying new equipment you can in many cases go down one machine size and still produce as much as earlier. XMOR® buckets are made available globally by carefully selected and highly qualified licensed partners with extensive experience.

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